



DLC Coated

### Aluminum & Non-Ferrous, 5-Flute, Square & Corner Radius, 35° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	DLC Coated Part #
1/2	.5000	1-1/2	3-1/2	.060	1/2	<a href="#">REA5042</a>
1/2	.5000	1-1/2	3-1/2	.090	1/2	<a href="#">REA5044</a>
1/2	.5000	1-1/2	3-1/2	.125	1/2	<a href="#">REA5045</a>
1/2	.5000	1-3/4	4	—	1/2	<a href="#">REA5046</a>
1/2	.5000	1-3/4	4	.015	1/2	<a href="#">REA5047</a>
1/2	.5000	1-3/4	4	.030	1/2	<a href="#">REA5048</a>
1/2	.5000	1-3/4	4	.060	1/2	<a href="#">REA5049</a>
1/2	.5000	1-3/4	4	.125	1/2	<a href="#">REA5050</a>
1/2	.5000	2	4	—	1/2	<a href="#">REA5051</a>
1/2	.5000	2	4	.015	1/2	<a href="#">REA5052</a>
1/2	.5000	2	4	.030	1/2	<a href="#">REA5053</a>
1/2	.5000	2	4	.060	1/2	<a href="#">REA5054</a>
1/2	.5000	2	4	.125	1/2	<a href="#">REA5056</a>
5/8	.6250	1-1/4	3-1/2	—	5/8	<a href="#">REA5057</a>
5/8	.6250	1-1/4	3-1/2	.030	5/8	<a href="#">REA5059</a>
5/8	.6250	1-1/4	3-1/2	.060	5/8	<a href="#">REA5060</a>
5/8	.6250	1-1/4	3-1/2	.090	5/8	<a href="#">REA5061</a>
5/8	.6250	1-1/4	3-1/2	.125	5/8	<a href="#">REA5062</a>
5/8	.6250	1-1/4	3-1/2	.187	5/8	<a href="#">REA5063</a>
5/8	.6250	1-7/8	4	—	5/8	<a href="#">REA5064</a>
5/8	.6250	1-7/8	4	.030	5/8	<a href="#">REA5066</a>
5/8	.6250	1-7/8	4	.060	5/8	<a href="#">REA5067</a>
5/8	.6250	1-7/8	4	.090	5/8	<a href="#">REA5068</a>
5/8	.6250	1-7/8	4	.125	5/8	<a href="#">REA5069</a>
5/8	.6250	1-7/8	4	.187	5/8	<a href="#">REA5070</a>
5/8	.6250	2-1/2	5	—	5/8	<a href="#">REA5071</a>
5/8	.6250	2-1/2	5	.030	5/8	<a href="#">REA5073</a>
5/8	.6250	2-1/2	5	.125	5/8	<a href="#">REA5076</a>
3/4	.7500	1-1/2	4	—	3/4	<a href="#">REA5080</a>
3/4	.7500	1-1/2	4	.030	3/4	<a href="#">REA5081</a>
3/4	.7500	1-1/2	4	.060	3/4	<a href="#">REA5082</a>
3/4	.7500	1-1/2	4	.090	3/4	<a href="#">REA5083</a>
3/4	.7500	1-1/2	4	.125	3/4	<a href="#">REA5084</a>
3/4	.7500	1-1/2	4	.187	3/4	<a href="#">REA5085</a>
3/4	.7500	1-1/2	4	.250	3/4	<a href="#">REA5086</a>
3/4	.7500	1-7/8	4-1/2	—	3/4	<a href="#">REA5087</a>
3/4	.7500	1-7/8	4-1/2	.030	3/4	<a href="#">REA5089</a>
3/4	.7500	1-7/8	4-1/2	.060	3/4	<a href="#">REA5090</a>
3/4	.7500	1-7/8	4-1/2	.125	3/4	<a href="#">REA5092</a>



Tolerances	Diameter	Shank	Radius
Fractional	-0.0001, -0.0004	h6	+0.0015, -0.0015

For specific shank tolerance information please see [page 200](#).



Speeds & Feeds [page 188](#).  
Tool application data [pages 208-212](#).